

**Manage raised beds with tillage**

**for a finer seedbed across many types of soil**

**Adapt to local soils & local tillage practices**

**Conventional bed shaping**

Form beds before planting with an emphasis on tillage to first condition seedbed AND work soil deep to dig furrows. Use in the full range of light-to-heavy soils as long as *soil is tilled equally well*. Shaping disks and furrow shanks are standard equipment to fill center of beds - with less HP than plow-style designs.

Master one-pass "quick bedding" with level bed tops and accurate bed spacing. Practical two-pass bedding first establishes furrows then firms bed tops for simple operation and often the best-looking furrows.



*One-pass bedding*

**Stale bedding / Bed cultivating**

Equipped with tillage attachments, a final cultivation on beds already made can be done before planting. Control depth for an early weed kill with little soil turn-over. Improve soil moisture by initially forming beds early. S-tines for bed tillage are included with Models 1721-T, 2121-T, 2331-T and 4531-T. S-tines can be ordered separately to interchange with shaping disks on 'D' Models.



*Stale bedding*

**Finish primary beds / Early planting**

Also with tillage attachments, loosen crusty bed tops for final shaping of primary beds, which reduces overall tillage work and widens the opportunity to plant early crops. Hedge against a wet, rainy planting season. Avoid over-working soils, which takes advantage of natural moisture for a finer seedbed in many soils.



*Finishing primary beds in lighter soil*

**Work with light residue / Cover crops**

**Permanent beds**

Bed shapers with shaper pans can handle light residue. With more residue, form or finish beds after thoroughly working-in heavier residue or a cover crop. Various types of equipment are available to cut and mix heavier residue on raised beds and leave beds intact. Similarly, this equipment can be used for post-harvest tillage on permanent beds.



*Bed reconditioner working-in cover crops*



*Heavier soil*